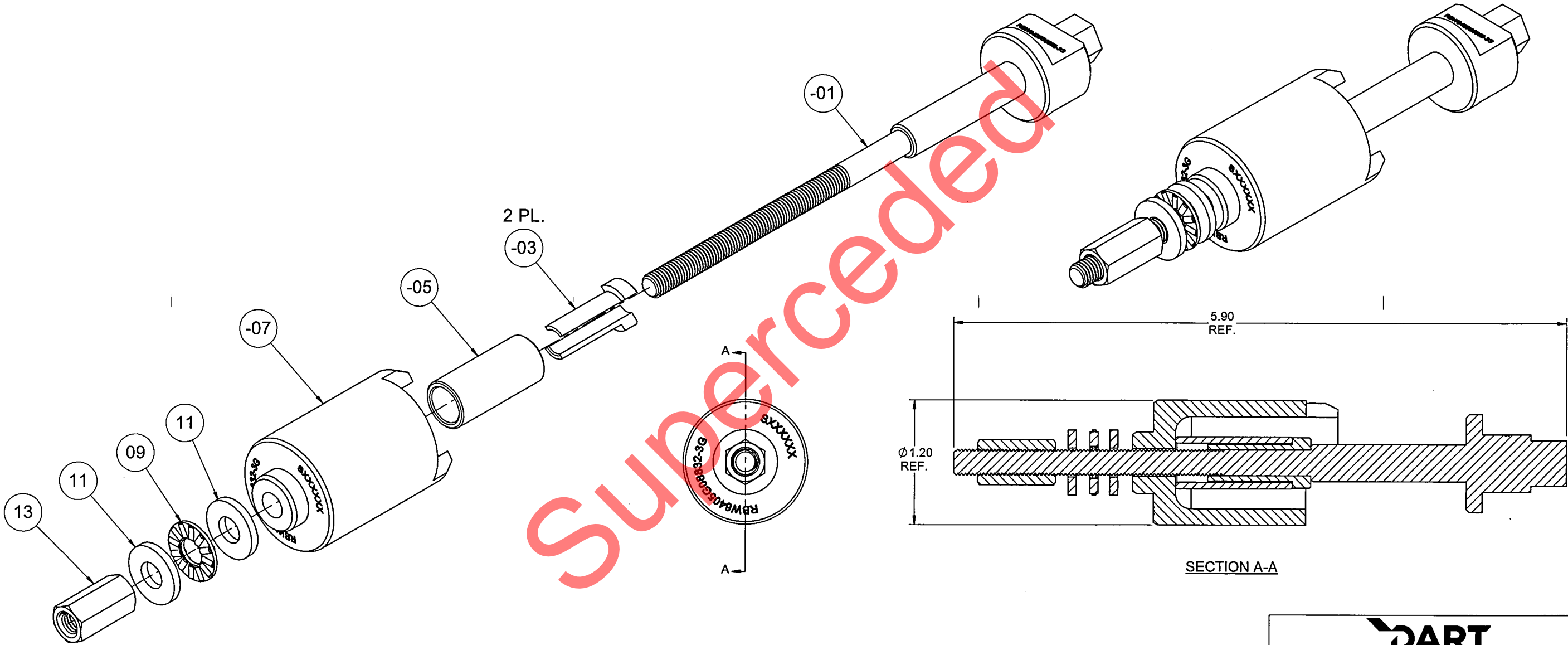


ITEM #	QTY	PART #	TITLE	PG
-01	1	RBW6405G08832-3G-01	INSTALL ROD	2
-03	2	RBW6405G08832-3G-03	KEEPERS	3
-05	1	RBW6405G08832-3G-05	LOCK TUBE	4
-07	1	RBW6405G08832-3G-07	RECEIVER	5
09	1	TIMKEN NTA-411	THRUST BEARING 1/4" ID	-
11	2	TIMKEN TRC-411	TRUST WASHER 1/4" ID.	-
13	1	MSC#64828082	COUPLING NUT 1/4"-28 UNF	-

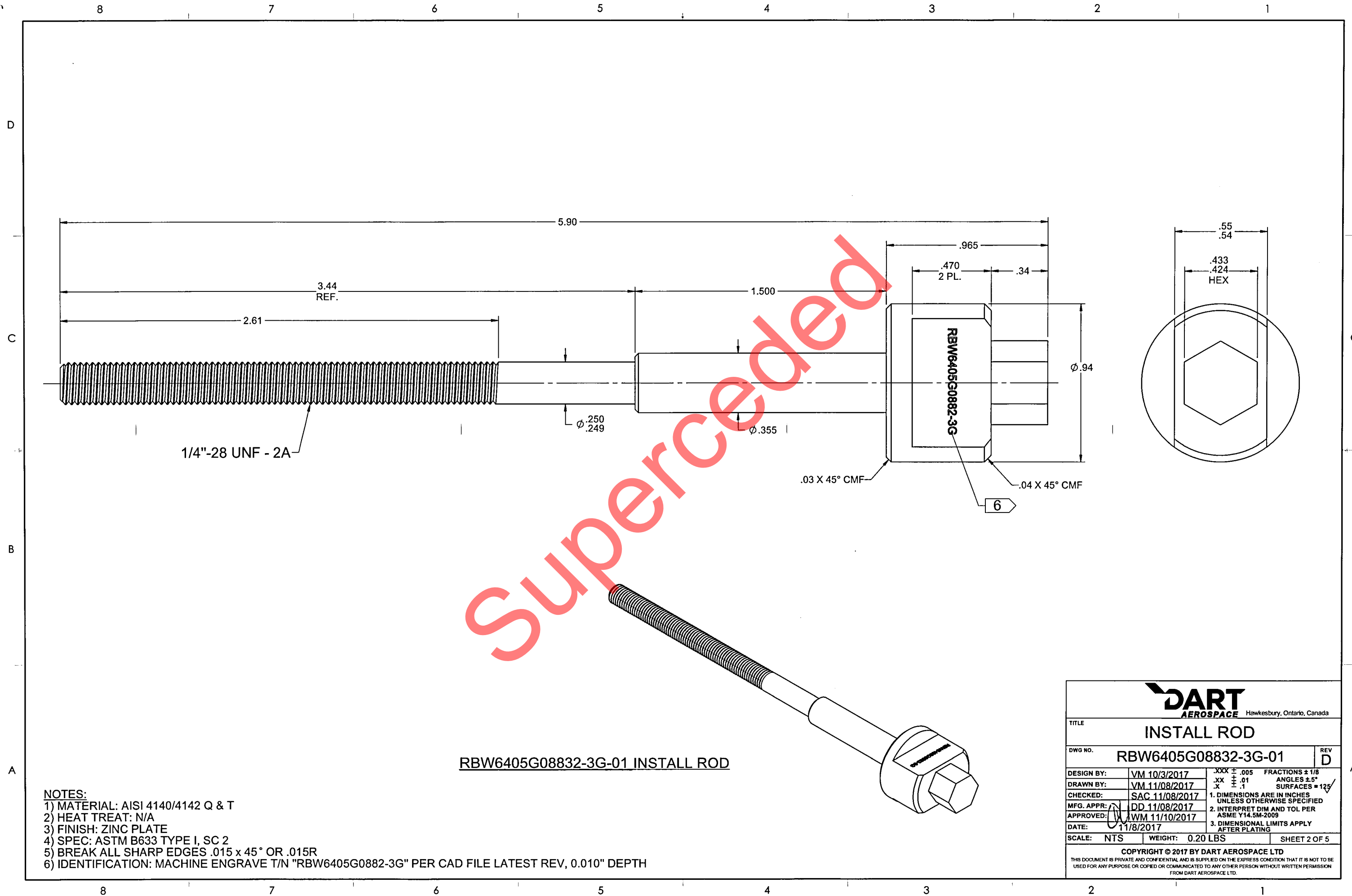
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	SHT 1 CHANGED QTY MADE FROM 2 TO 4 ITEM-03, -05 CORRECTED WALL THK. SHT 3 ADDED TOL ON Ø.250 PER GE SHT 5 CORRECTED T/N ENGRAVE NOTE.	-	3-11-11	JAG	DW
1	CH'D -05 O.D. FROM Ø.496 [12.6mm] PER S.E.	-	3-11-11	RJC	SE
1A	-7 CH'D MATERIAL WAS 6061 IS 7075. -11 CH'D B.O. WAS TIMKEN TRA-411 IS TIMKEN TRC-411.	-	3-12-13	BIM	DW
2	-07 CORRECTED .04in.[1mm] X 30 (X2) CHAMFER ORIENTATION ON 1.20in TO MATCH ORIENTATION ON THE .59in.	-	7-31-13	RJC	GE
D	TOLERANCES ADDED ON SHEET 2 & 3, TEMPLATE UPDATED, 04 x 45° CMF ADDED ON SHEET 1, ENGRAVE P/N CHANGED ON SHEET 2 & SHEET 5, -05 CHANGE MATERIAL TO ALUMINIUM	17-693	17.11.10	VM	WM




RBW6405G08832-3G TAIL ROTOR BUSHING INSTALL TOOL

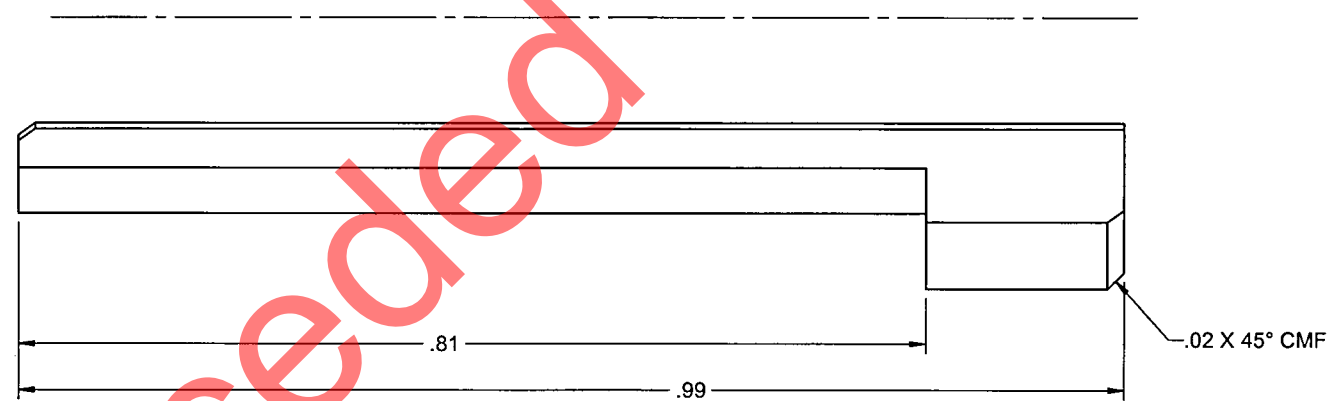
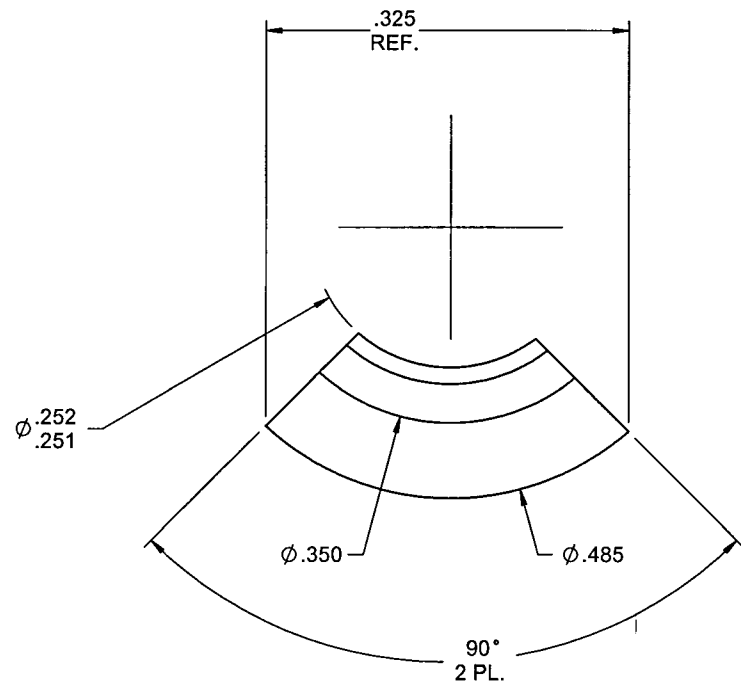
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: N/A
  - 7) USED IN KIT RBW6405G08632-3G

<b>DART AEROSPACE</b> Hawkesbury, Ontario, Canada	
TITLE TAIL ROTOR BUSHING INSTALL TOOL	
DWG NO. RBW6405G08832-3G	REV D
DESIGN BY: VM 10/3/2017	XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 11/08/2017	XX ± .01 ANGLES ± 5°
CHECKED: SAC 11/08/2017	X ± .1 SURFACES = 125
MFG. APPR: DD 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/8/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 5	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

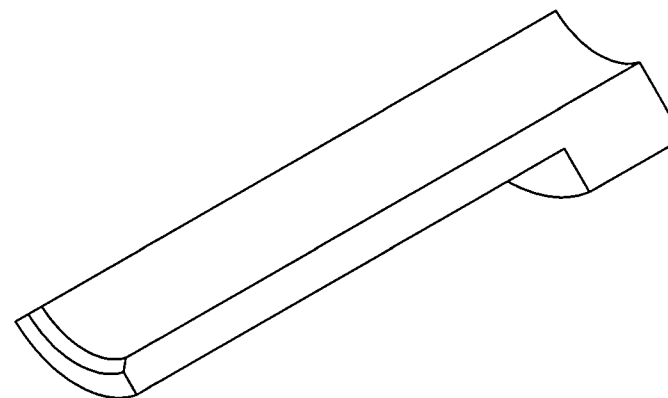


- NOTES:
- 1) MATERIAL: AISI 4140/4142 Q & T
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ZINC PLATE
  - 4) SPEC: ASTM B633 TYPE I, SC 2
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: MACHINE ENGRAVE T/N "RBW6405G0882-3G" PER CAD FILE LATEST REV, 0.010" DEPTH

 <b>DART</b> <b>AEROSPACE</b>		Hawkesbury, Ontario, Canada	
TITLE <b>INSTALL ROD</b>			
DWG NO. <b>RBW6405G08832-3G-01</b>			REV <b>D</b>
DESIGN BY:	VM 10/3/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/08/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/08/2017	.X ± .1	SURFACES = 125 ✓
MFG. APPR:	DD 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED:	WM 11/10/2017		
DATE:	11/8/2017		
SCALE:	NTS	WEIGHT:	0.20 LBS
		SHEET 2 OF 5	
<b>COPYRIGHT © 2017 BY DART AEROSPACE LTD</b>			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

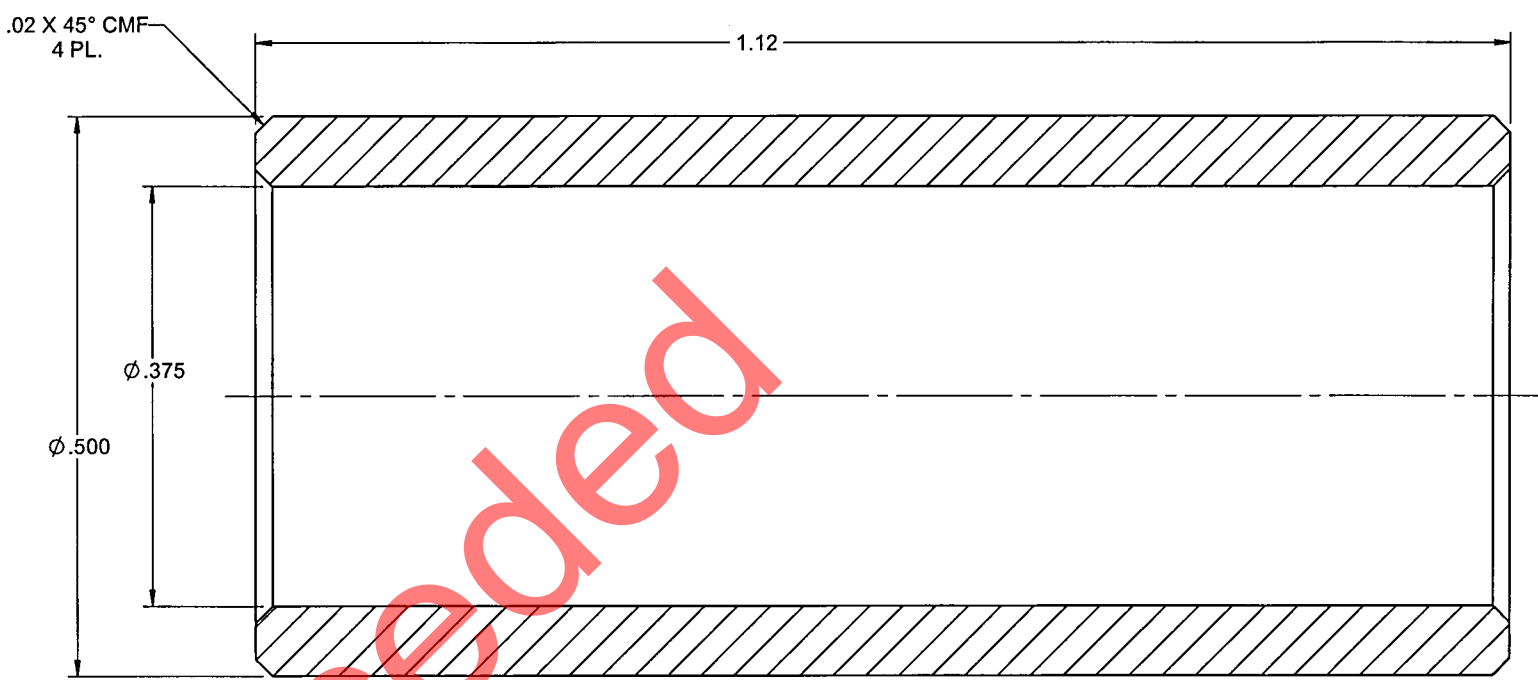
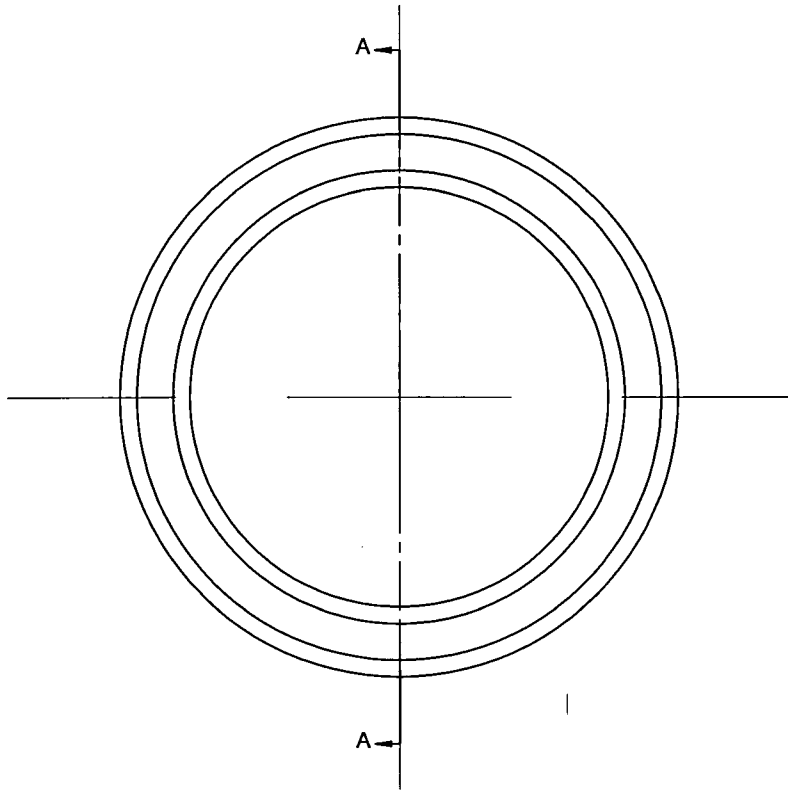


RBW6405G08832-3G-03 KEEPERS

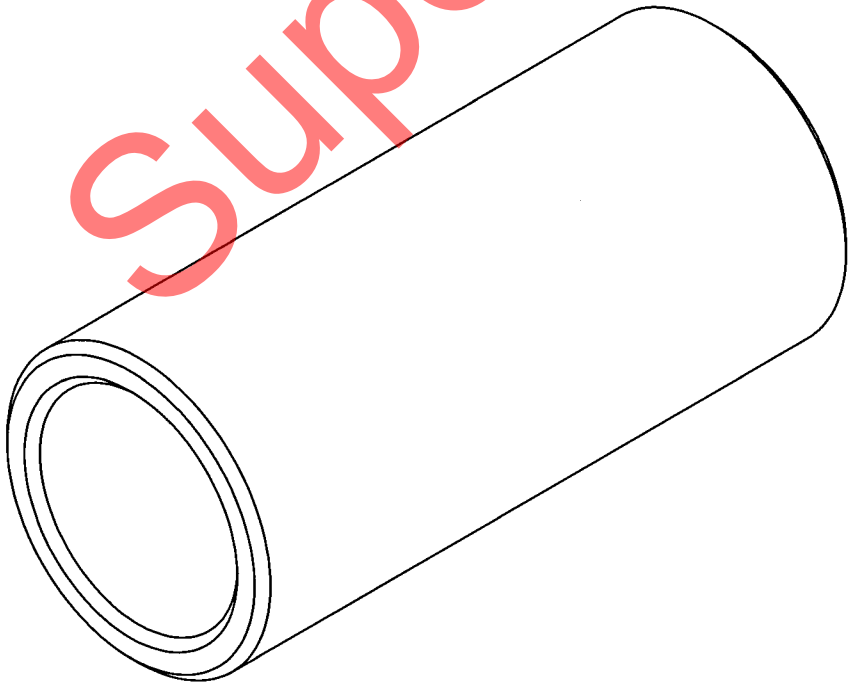


- NOTES:
- 1) MATERIAL: AISI 4140/4142 Q & T
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ZINC PLATE
  - 4) SPEC: ASTM B633 TYPE I, SC 2
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: N/A


<b>DART AEROSPACE</b> Hawkesbury, Ontario, Canada			
TITLE <b>KEEPERS</b>			
DWG NO. <b>RBW6405G08832-3G-03</b>			REV <b>D</b>
DESIGN BY:	VM 10/3/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/08/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/08/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DD 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/8/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.01 LBS
		SHEET 3 OF 5	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

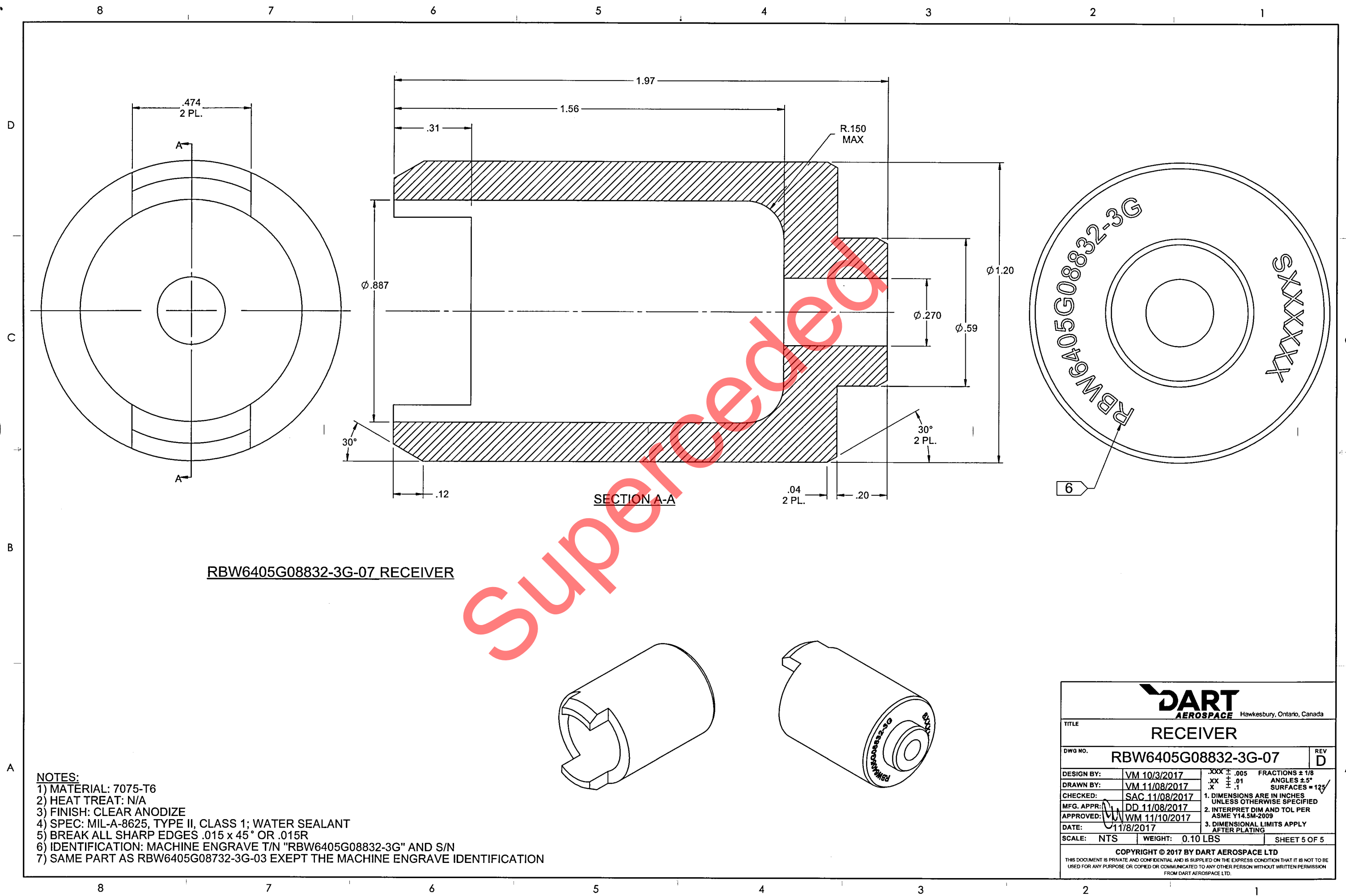


RBW6405G08832-3G-05 LOCK TUBE




- NOTES:
- 1) MATERIAL: 7075-T6
  - 2) HEAT TREAT: N/A
  - 3) FINISH: CLEAR ANODIZE
  - 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: N/A

 <b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada			
TITLE <b>LOCK TUBE</b>			
DWG NO. <b>RBW6405G08832-3G-05</b>			REV <b>D</b>
DESIGN BY:	VM 10/3/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/08/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/08/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DD 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/8/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.01 LBS
		SHEET 4 OF 5	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



RBW6405G08832-3G-07 RECEIVER

- NOTES:
- 1) MATERIAL: 7075-T6
  - 2) HEAT TREAT: N/A
  - 3) FINISH: CLEAR ANODIZE
  - 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: MACHINE ENGRAVE T/N "RBW6405G08832-3G" AND S/N
  - 7) SAME PART AS RBW6405G08732-3G-03 EXCEPT THE MACHINE ENGRAVE IDENTIFICATION

<div><b>DART</b> AEROSPACE</div>		Hawkesbury, Ontario, Canada	
TITLE <div>RECEIVER</div>			
DWG NO. RBW6405G08832-3G-07			REV D
DESIGN BY:	VM 10/3/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/08/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/08/2017	.X ± .1	SURFACES = 125 ✓
MFG. APPR:	DD 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/8/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.10 LBS
		SHEET 5 OF 5	
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			